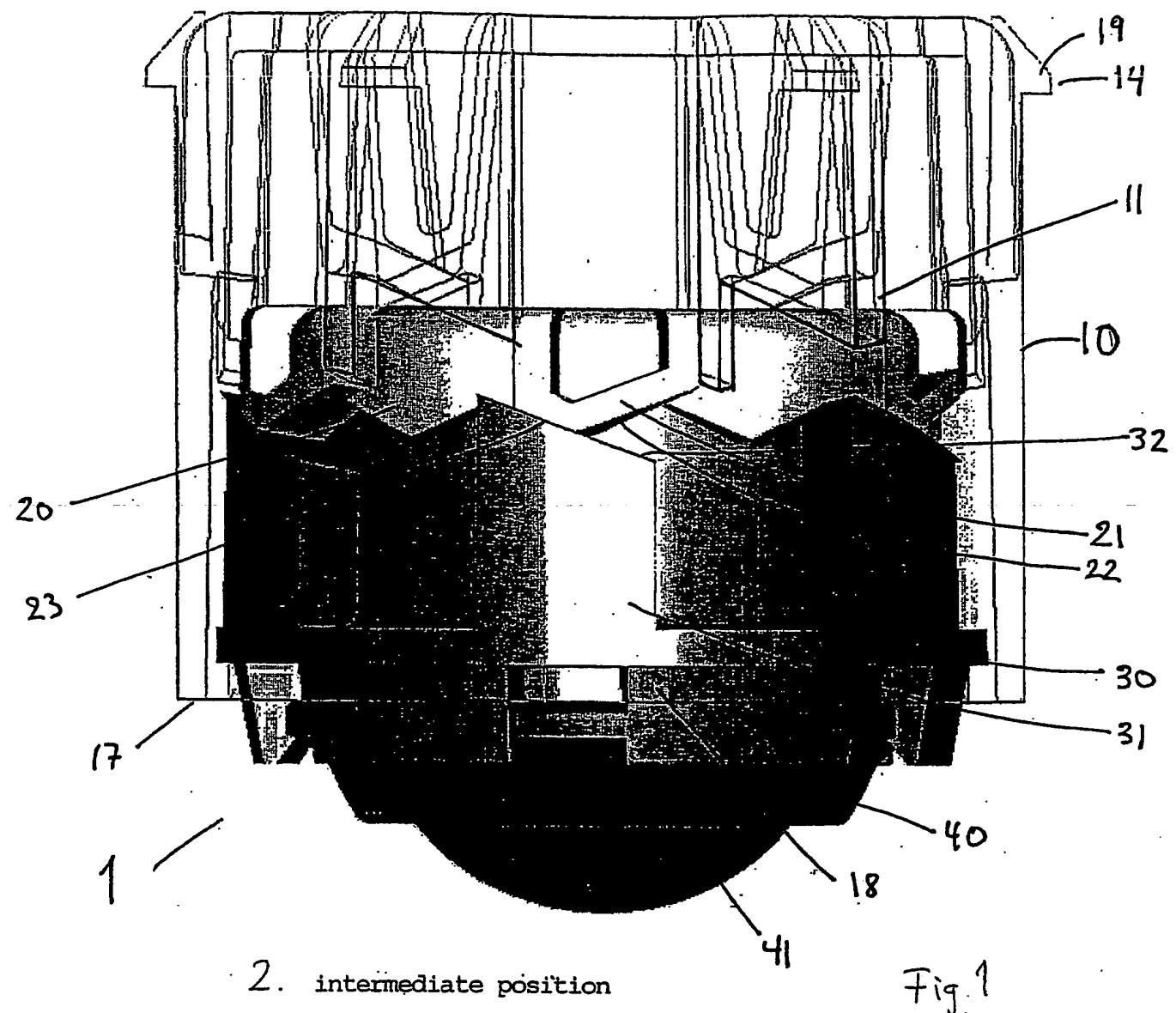


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1/8



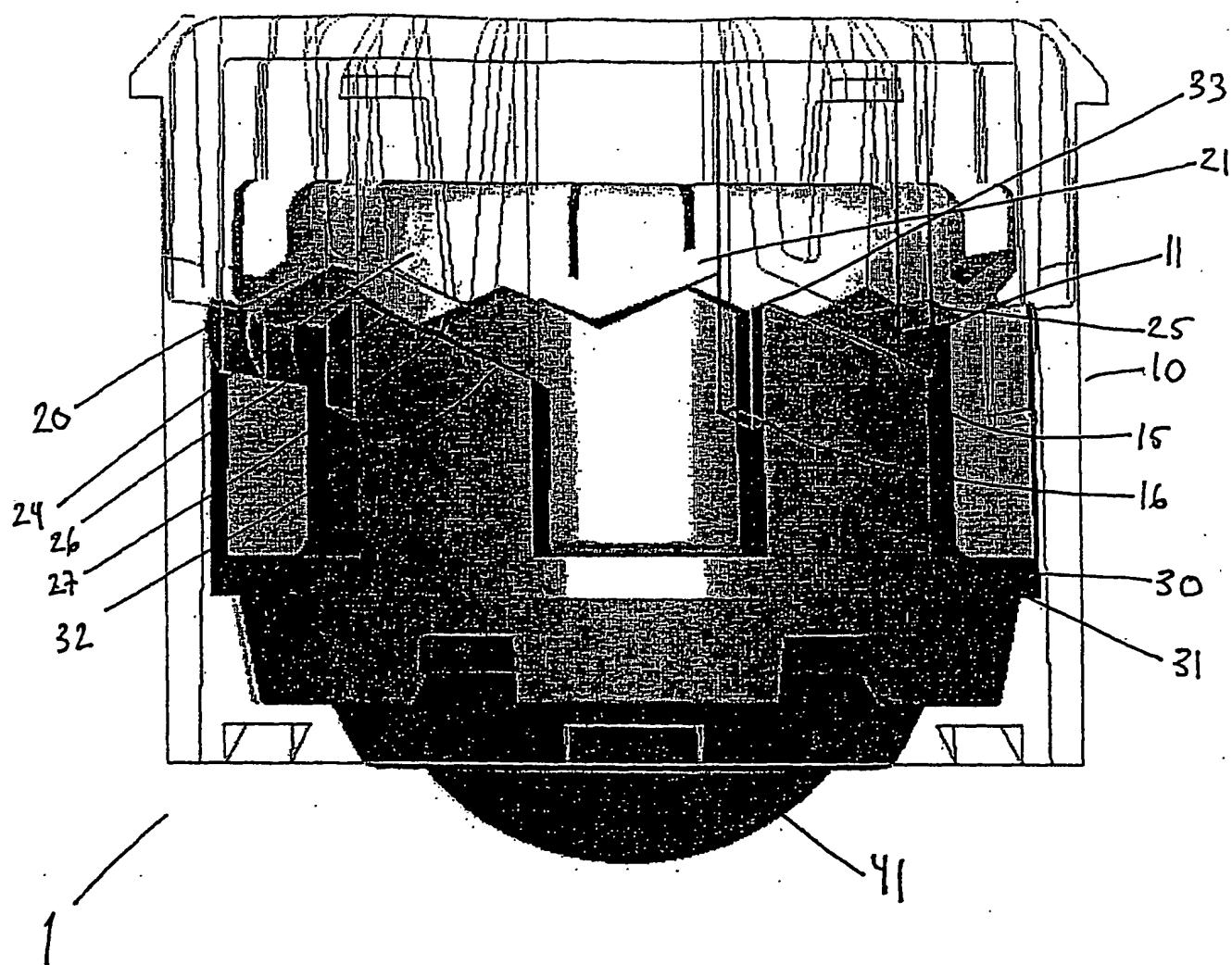
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2/8



Rolling position

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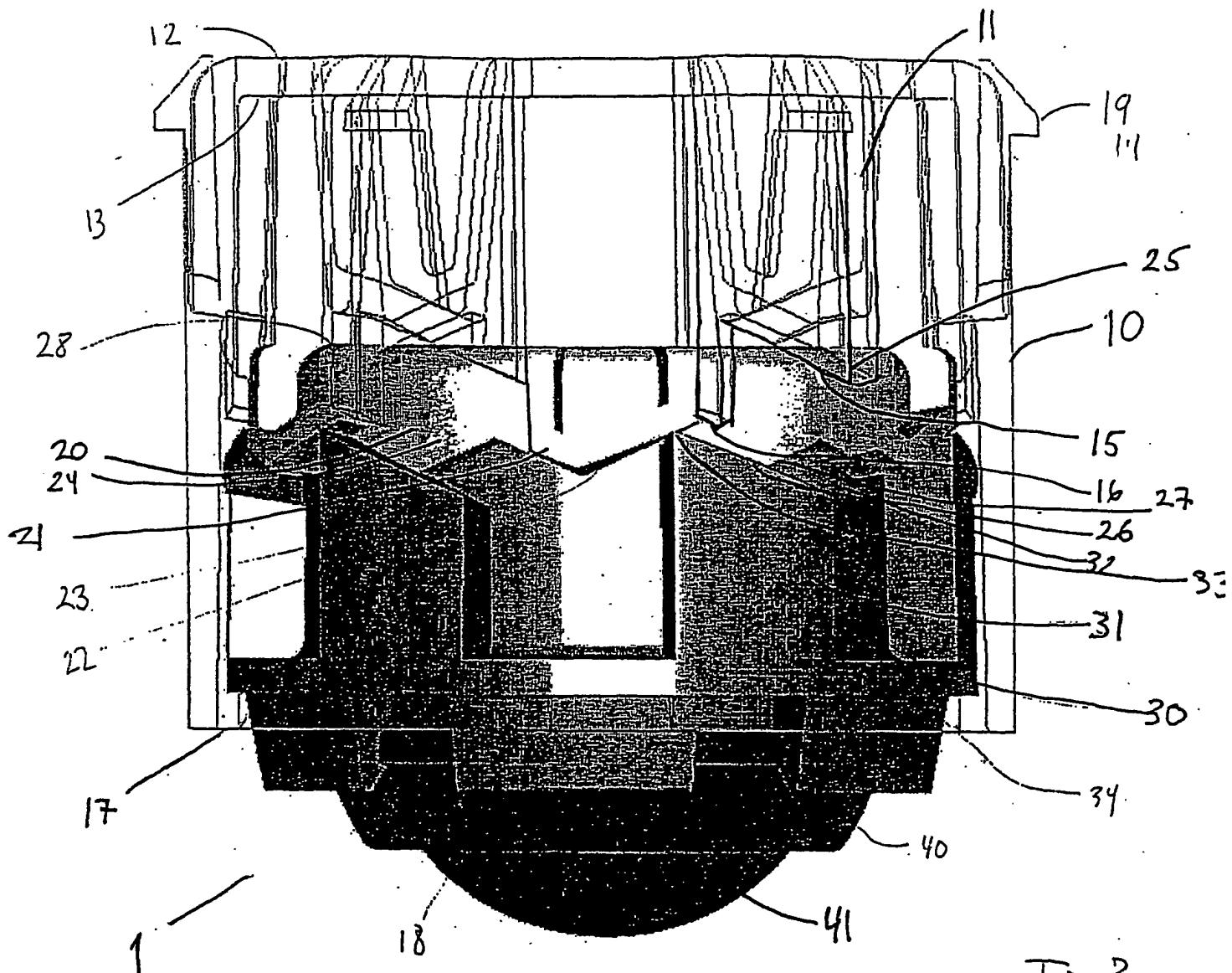


Fig 3

1. intermediate position

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4/8

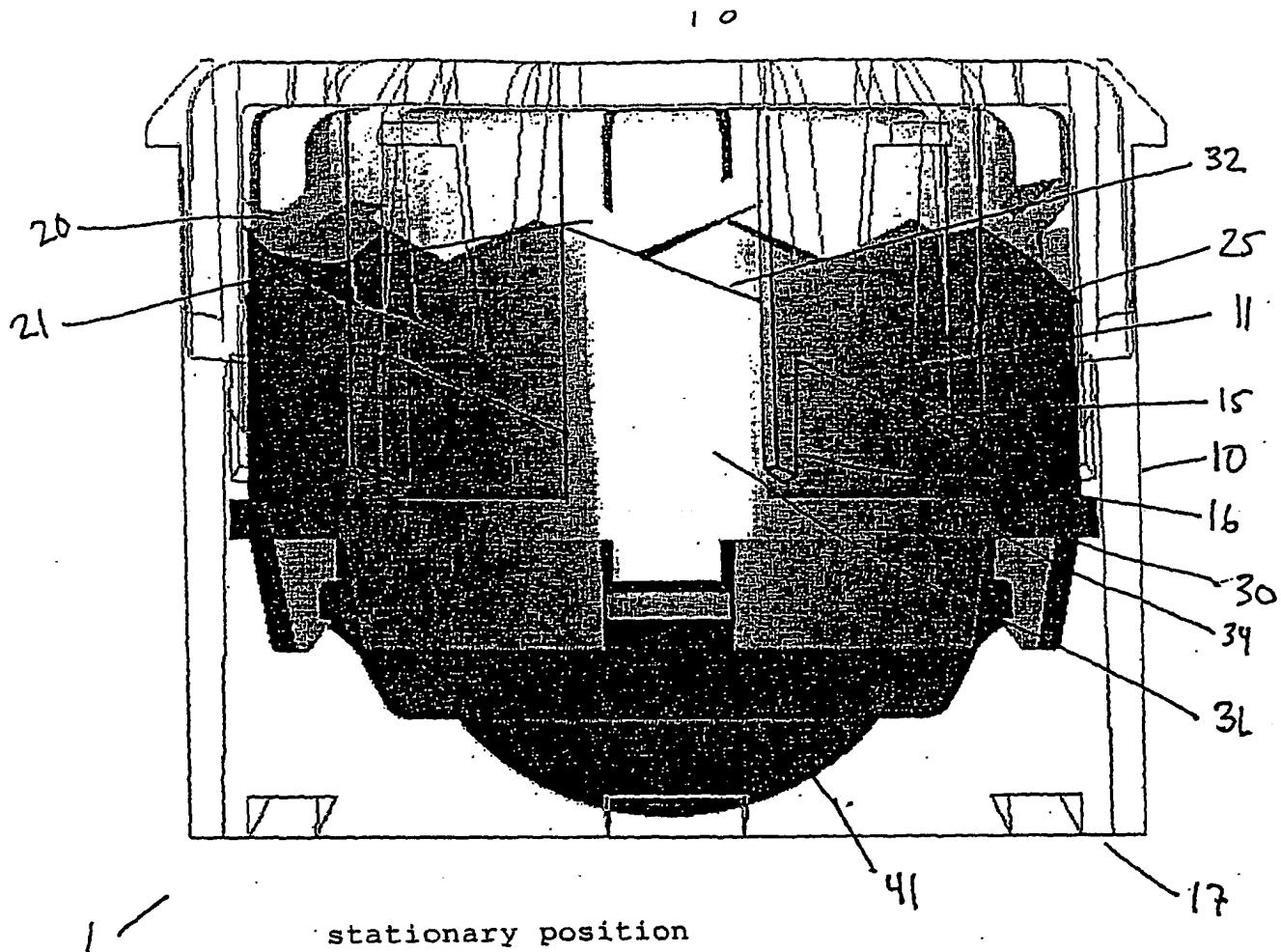


Fig 4

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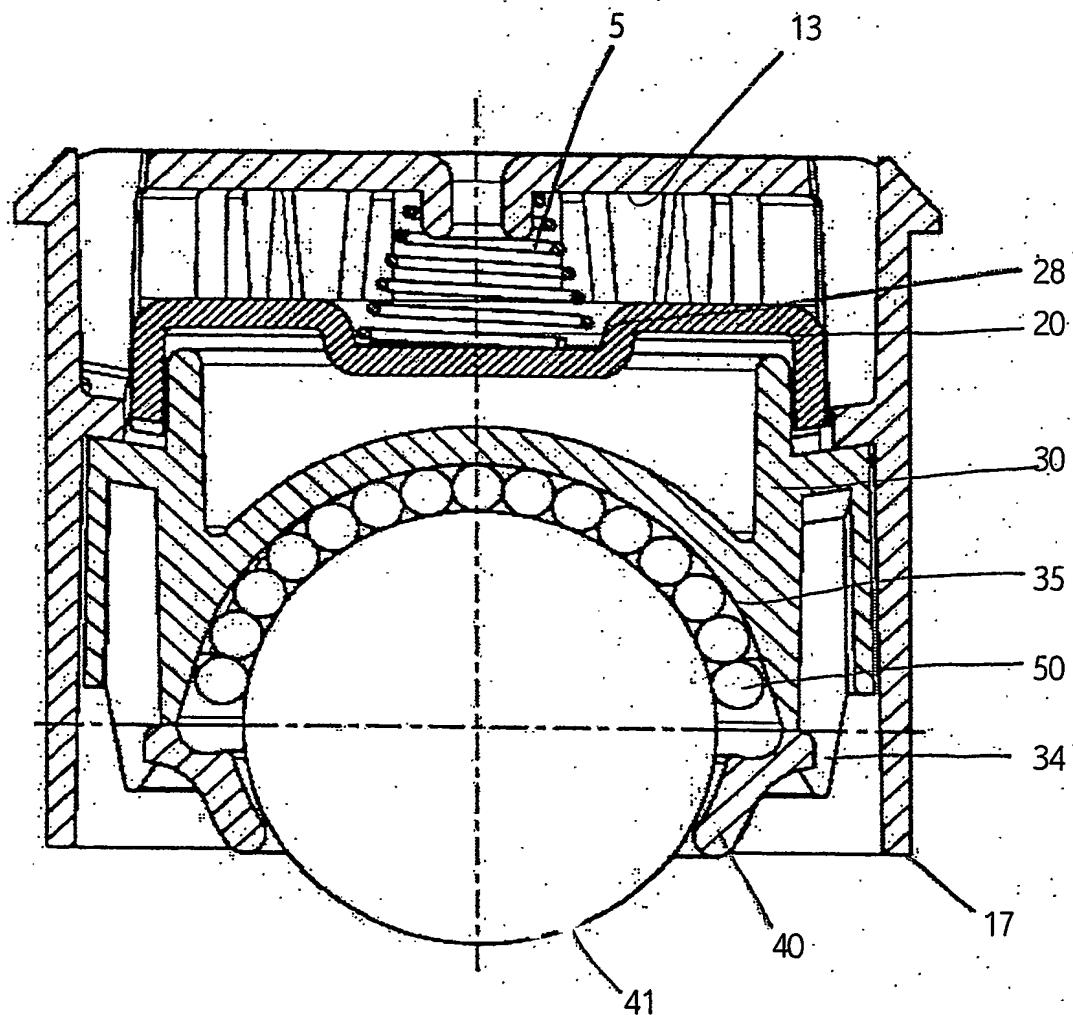


FIG. 5

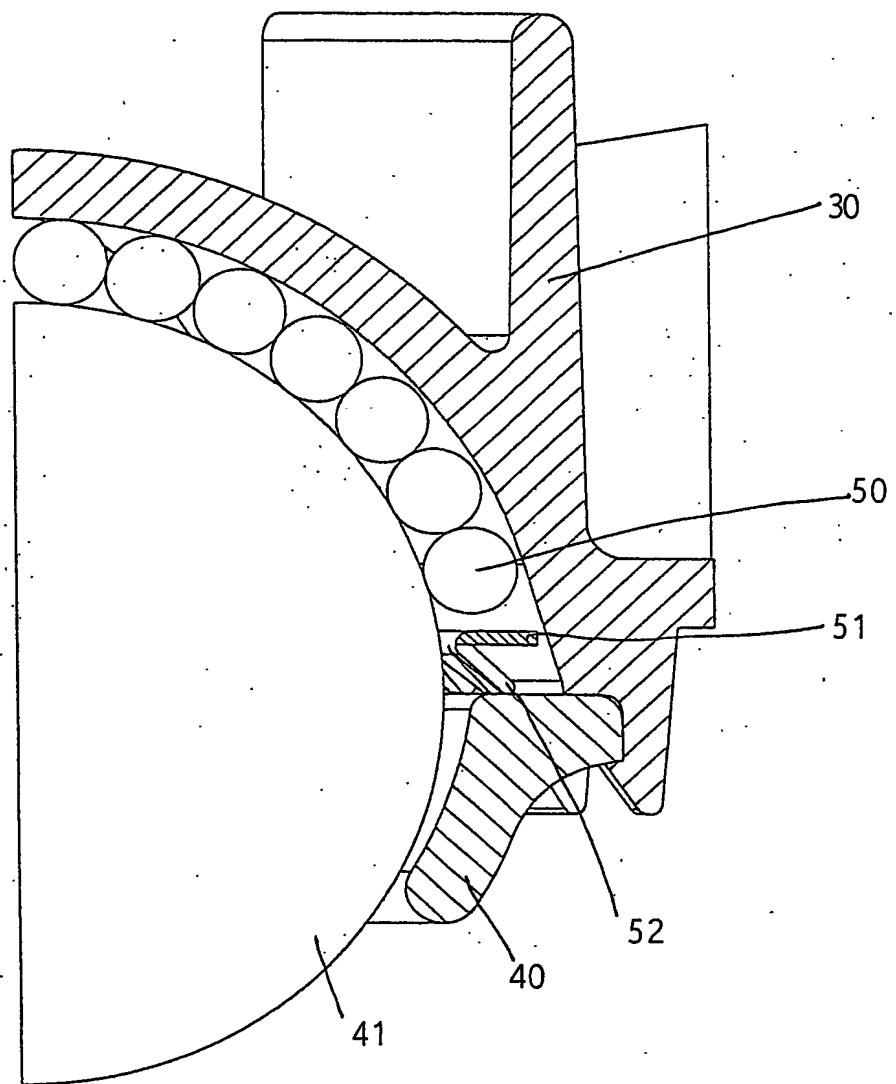


FIG. 6

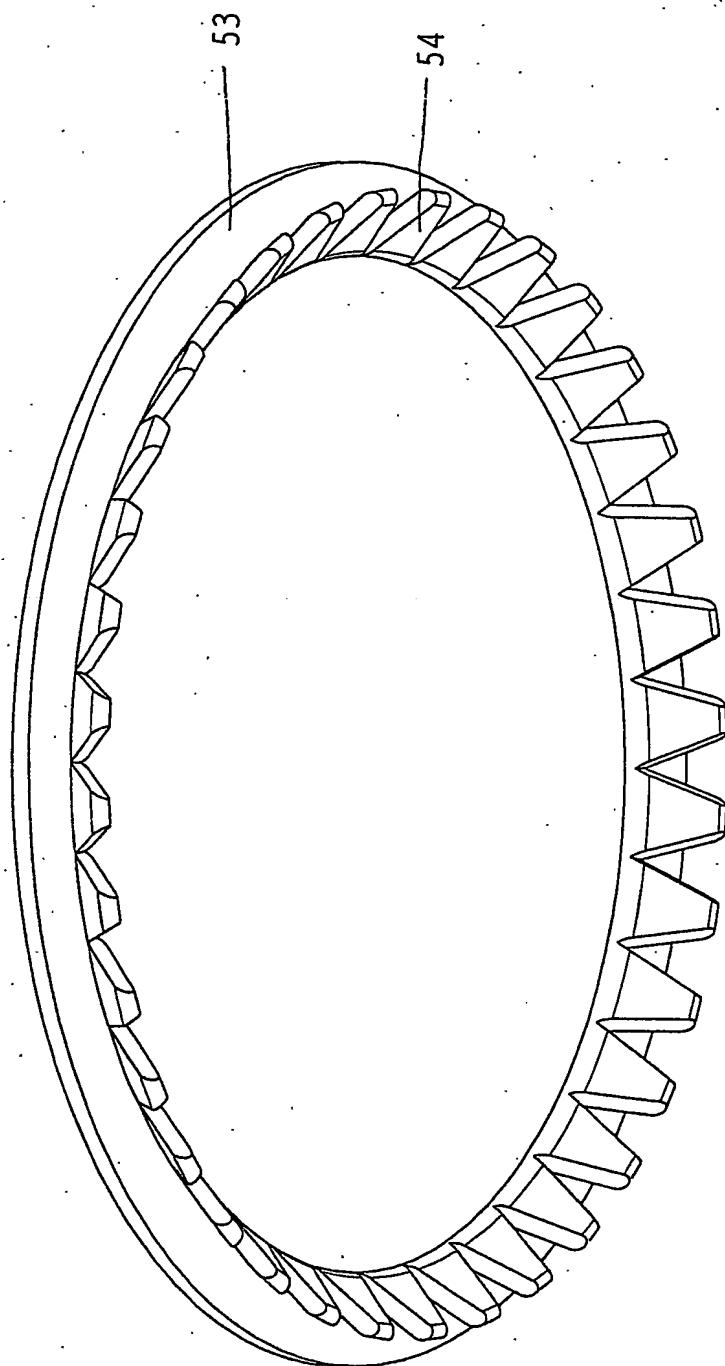


FIG. 7

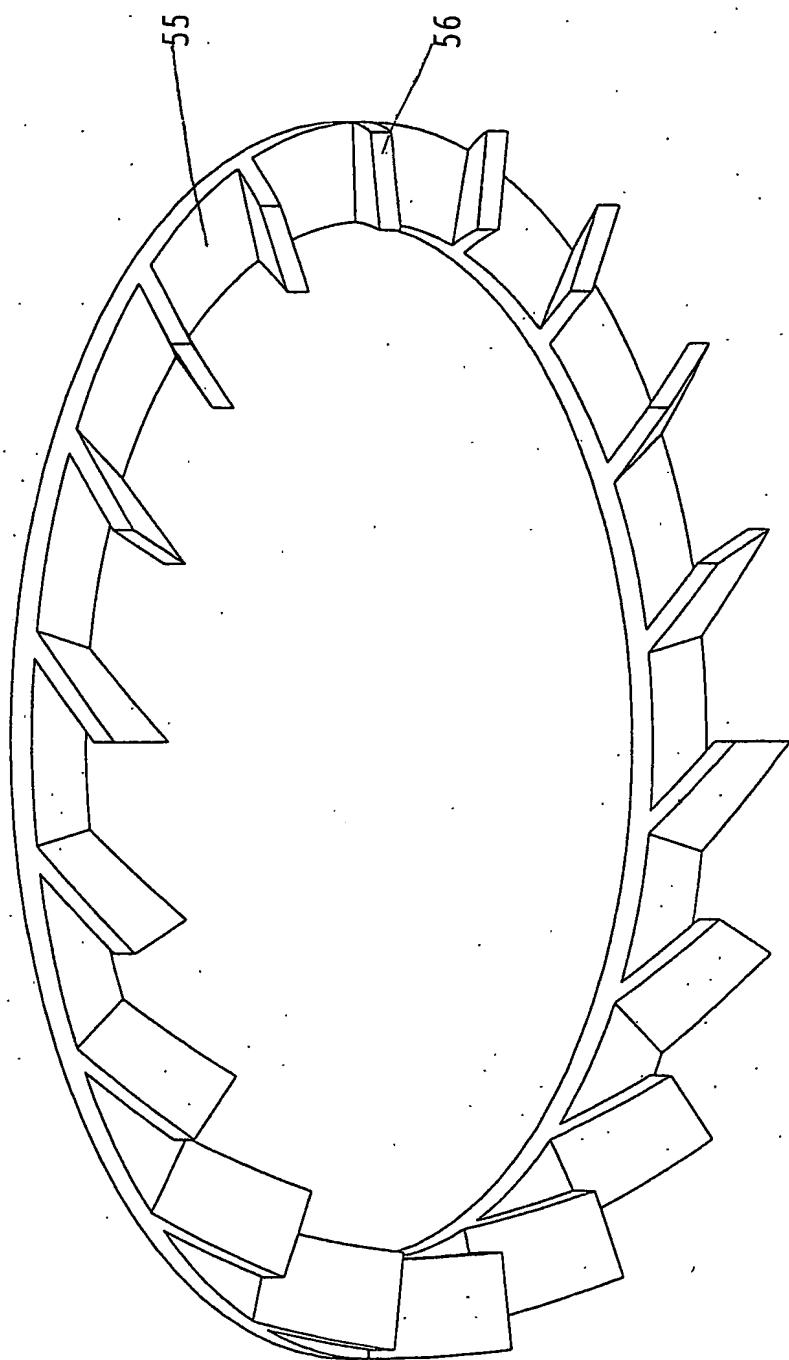


FIG. 8